The 8th Asian Shipbuilding Experts' Forum

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Safe and Flexible SCF Archive Center Based on Cloud Service

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Overview

Purpose of GBS-SCF

Requirements of SCF Archive Center

KR-SCF Archive Center

System Outline of KR-SCF Archive Center

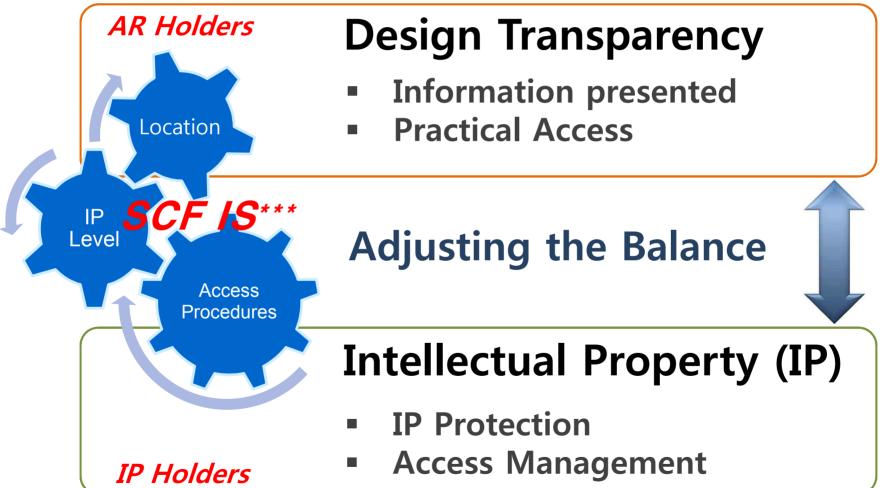
Web Portal of KR-SCF Archive Center

Conclusion

Purpose of GBS-SCF*,**



SCF contains necessary structural safety information and keeps it safely throughout the lifetime of the ship



* Goal-Based Standard (MSC 87/5/4), Ship Construction File

** Ralf S. Marquardt (CESA), "Ship Construction File (SCF)", Tripartite 2014, Shanghai, China.

*** Ship Construction File Industry Standards

Requirements of SCF Archive Center



SCF Industry Standards Tier I, II to fulfill IMO^{*} GBS-SCF

- ✓ Application Time: '16.7.1 Contract/ '17.7.1 K/L^{*} / '20.7.1 Delivery
- ✓ Applied Target: Bulk Carrier(BC) and Oil Tanker(OT) of 150 meters in length and above
- ✓ Requirements of SCF Archive Center
 - Provide services throughout ship's lifetime
 - Neutral; Take a nonpartisan stance
 - International service
 - Strict in safekeeping
 - Backup and restore
 - Service in good quality, cost effective
 - Service 24 hours/365 days

* International Maritime Organization

** Keel Laying

Requirements of SCF Archive Center - SCF Information

1) SCF Onboard

- All of construction drawing such as Key Construction plan
- T & S booklet, Loading manual, etc.
- PDF

SCF Onboard

SCF Archive Center

SCF-Specific (Documents to be developed specifically to meet the requirements of GBS)

2) SCF Supplement Ashore

- Lines plan
- Yard plans (a full set of structural drawings): include scantling information of all structural members
- Strength calculation & Fatigue life calculation



SCF Supplement

Ashore

Requirements of SCF Archive Center

- Operation of SCF Archive Center

3) SCF Storage Format: compatible standardized digital file (e.g.: pdf) [Ref 3.4]

- 4) Preparation of SCF [Ref 4.1]
 - Shipbuilder → Shipowner (SCF Onboard 2 sets)
 - Shipbuilder→ SCF Archive Center (SCF Onboard/ SCF Supplement Ashore 1 set each)

5) Provide valid procedures for safekeeping and access of SCF [Ref 4.2, Annex-2, 5.2]

6) When a ship is repaired, converted, or modified, SCF (previous/new) should be kept along [Ref 4.4]

7) Provide browser software to view SCF Information

8) Obtain ISO/IEC 27001/27002 Cert. regarding to Information Security Management Systems (ISMS)

Requirements of SCF Archive Center - IP Level of SCF Information (1/3)

1) Low, Medium, High

- Classified by importance of IP [Ref 3.3]
- Differentiated access procedures for each IP Level [Ref A2.3]
- Calculation of hull girder Section modulus

- 2) Modification of IP Level
 - Medium IP Level documents are automatically downgraded to Low IP Level upon 10 years after the delivery of the Ship unless the Shipowner and IP-Holders mutually agree otherwise [Ref 3.3]
 - High Level remain at High IP Level over time [Ref 3.3]



[Ref table 2]

Requirements of SCF Archive Center - IP Level of SCF Information (2/3)



Table 2: Standard IP Levels and Storage Locations

IP level	Document name used in Industry Standards	Storage location
	Capacity plan	on board ship
	Loading manual	on board ship
	Trim & stability booklet	on board ship
Low	Loading instrument instruction manual	on board ship
	Operation and maintenance manual	on board ship
	General arrangement	on board ship
	Docking plan	on board ship
	Calculation of hull girder section modulus	on board ship
	Dangerous area plan	on board ship
	Coating technical file	on board ship
	Structural details of hatch covers, doors and other closings integral with the shell and bulkheads	on board ship
	Intellectual property provisions	on board ship
	Summary, location and Access procedure for part of SCF Information on shore	on board ship
Medium	Inspection schedule for ship structures	on board ship
	Copies of certificates of forgings and castings welded into the hull	on board ship
	Tank testing plan including details of the test requirements	on board ship
	Non destructive testing plan	on board ship
	Areas prone to yielding and/or buckling	on board ship
	Areas prone to fatigue	on board ship
	Areas prone to excessive corrosion	on board ship
	Detail of bottom plug	on board ship
	Details for in-water survey	on board ship
	Means of access to other structure-integrated deep tanks and large void spaces	on board ship
	Ship structure access manual	on board ship
	SCF-specific (1) to (15)	on board ship

Requirements of SCF Archive Center - IP Level of SCF Information (3/3)



Table 2: Standard IP Levels and Storage Locations (continued)

P level	Document name used in Industry Standards	Storage location
	Midship section	on board ship
	Main O.T. and W.T. transverse bulkheads	on board ship
	Construction profiles/plans	on board ship
	Shell expansions	on board ship
Medium	Forward and aft sections in cargo tank (or hold) region	on board ship
	Engine-room construction	on board ship
	Forward construction	on board ship
	Stern construction	on board ship
	Rudder and rudder stock	on board ship
	Stern frame	on board ship
	Structural details	on board ship
	Equivalent to Lines plan	on board ship
	Strength calculation	on shore archive
High	Fatigue life calculation	on shore archive
111611	Yard plans	on shore archive
	Lines plan	on shore archive

	Documents	Access	Use
Low	Used in day to day ship operation	Simple	Frequent
Medium	Not required on a daily basis	Moderate	Moderate
High	Sensitive, infrequently used	Complex	Seldom

KR-SCF Archive Center



1) Background:

- Protection of design know-how and IP for Korean shipbuilder
- In the 73rd technology committee meeting('13.11.29) in KOSHIPA, Korean Shipbuilders agreed the development/operation of SCF Archive Center by KR
- 2) Target:
 - BC and OT of more than 150m built in Korean Shipyards
 - CSR-H Ships built in abroad yards of Korean shipbuilder (under consideration in KOSHIPA SCF TFT)

Estimation of Archive Capacity (1/3)



✓ Target ship for estimation (KR class ships, Scan file of approval drawing (PDF))

- Oil Tanker: VLCC
- Bulk Carrier: 180K Bulk carrier

		VLO	CC	180k Bulk carrier		
No	Document type	Size & Page	Size in digital document [MB]	Size & Page	Size in digital document [MB]	
1	Key plans and Construction	A0 - A4 (1 - 87)	149.1	A0 - A4 (1 - 141)	258.6	
2	Calculation documents, Manual	A3 - A4 (1 - 1500)	785.5	A3 - A4 (1 - 500)	249.7 (750) *	
3	SCF-specific	A3 - A4	30.0	A3 - A4	30.0	
	Total		964.6		538.3 (1038.3)	

 \rightarrow Maximum 1 Gbyte for a ship

* Applying CSR-H

Estimation of Archive Capacity (2/3)



✓ SCF operational condition – Backup (Applying public cloud backup service)

✓ Since newly built, documents update for repair/conversion (25% per a ship's archive capacity)

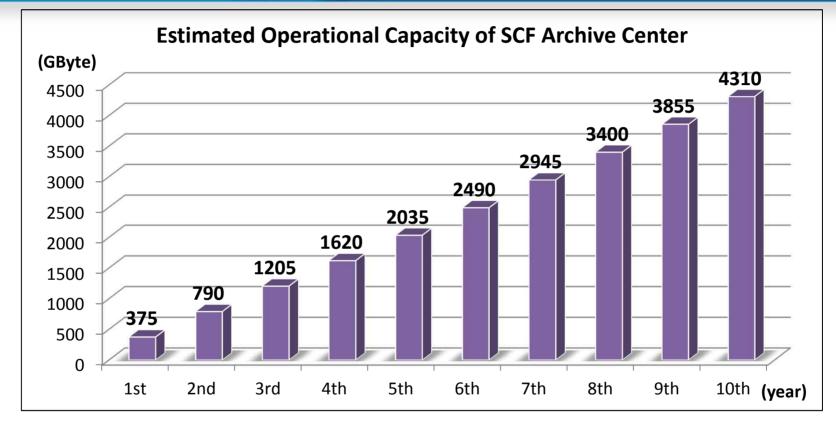
✓ Archiving vessels per year: 200 vessels (Considering number of average new built ship in last 2 years of BC 197 vessels, OT 106 vessels, plus margin)
 ✓ Confect response for a constant of a constant

✓ Safety margin for overall process: 50%

Archive Center Capacity (/w resize)	
Required Capacity per a Ship (GB): 1.0GB x 1.5(safety factor) x 1.25(Changing)	1.875
New Built Ships per Year (BC & OT): 200 vessels	200.0
Total Annual Archive Capacity (GB)	375

Estimation of Archive Capacity (3/3)





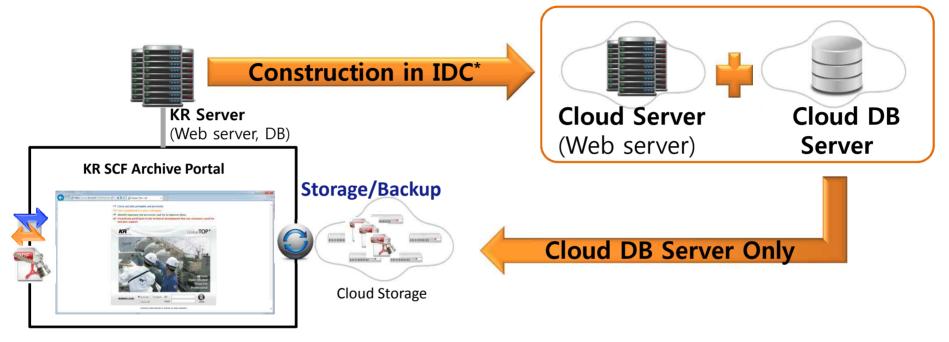
✓ Increasing 375 GB/year based on archiving 200 vessels per year (1.875 GB/ship)

- ✓ Increase of 40 GB per year is expected for repair/conversion from 2nd year
- ✓ Additional 40 GB/year is considered for repair/conversion from 5th year
- \checkmark When consider ship' life, it'll converge to 10TB~12TB in 20~25th year

Cloud-based Server



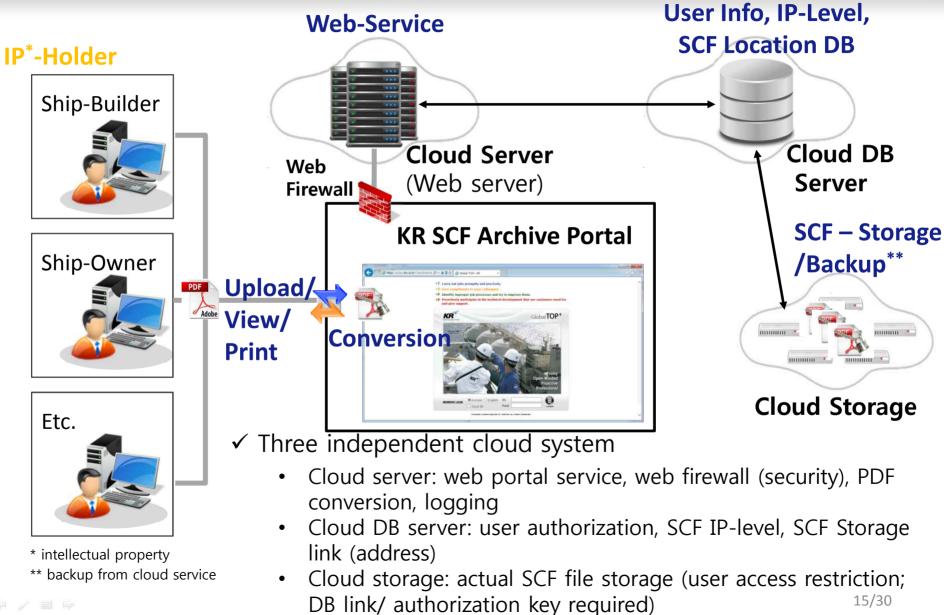
Functional Separation



* Internet Data Center

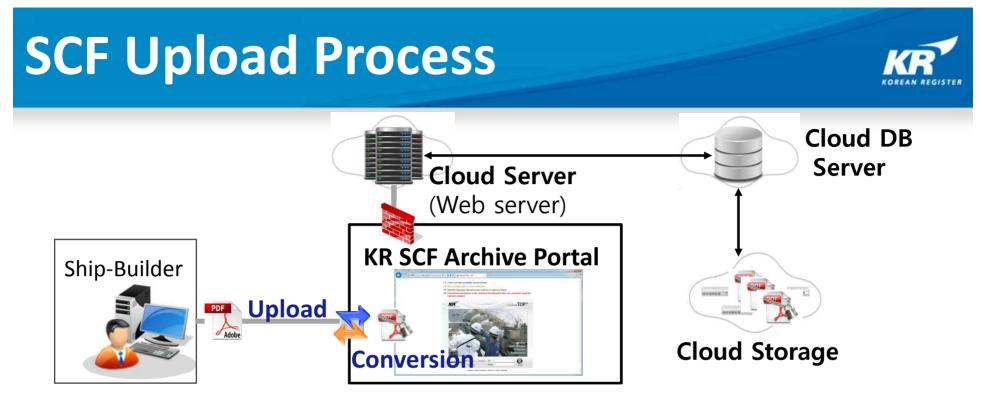
- ✓ Time/cost Saving: security, backup, redundancy, maintenance, acquisition and installation of S/W(OS, DB), adoption of specialized IDC service
- ✓ Long-term operability: saving initial setup cost for physical server which considered additional operation margin, IDC service which guarantees quick and flexible changes in system configuration/spec.

Cloud-based SCF Archive Center



Web Portal of KR-SCF Archive Center (1/4) KR

- ✓ Overview: Web portal for upload, search, view of SCF information
- ✓ Key feature:
 - English, high-security web, around 10 user connections
 - **Distributed:** Cloud web server, Cloud DB server, Cloud storage(file archive)
 - Cloud web server: 4vCore 8GB RAM, 100GB Disk, MS Windows Server 2012 Standard (64 bit)
 - Cloud DB Server: 4vCore 4GB RAM, 100GB Disk, Windows Server 2012 Standard (64 bit), SQL Server Standard (2012 or 2008R2)
 - Cloud Storage: KT ucloud NAS
 - Security: DDOS, IPS, F/W(VR) provided by CDC
 - Operation: access of DB, NAS limited to internal network of CDC(CIP) only
- ✓ Key function:
 - (Upload) IP-Holder(Shipbuilder), (Search, View) Shipowner and many
- others, (Manage and Admin) SCF Archive Center Operator



1. Shipbuilder (SCF preparation) \rightarrow

\rightarrow 3. Register Ship Information \rightarrow

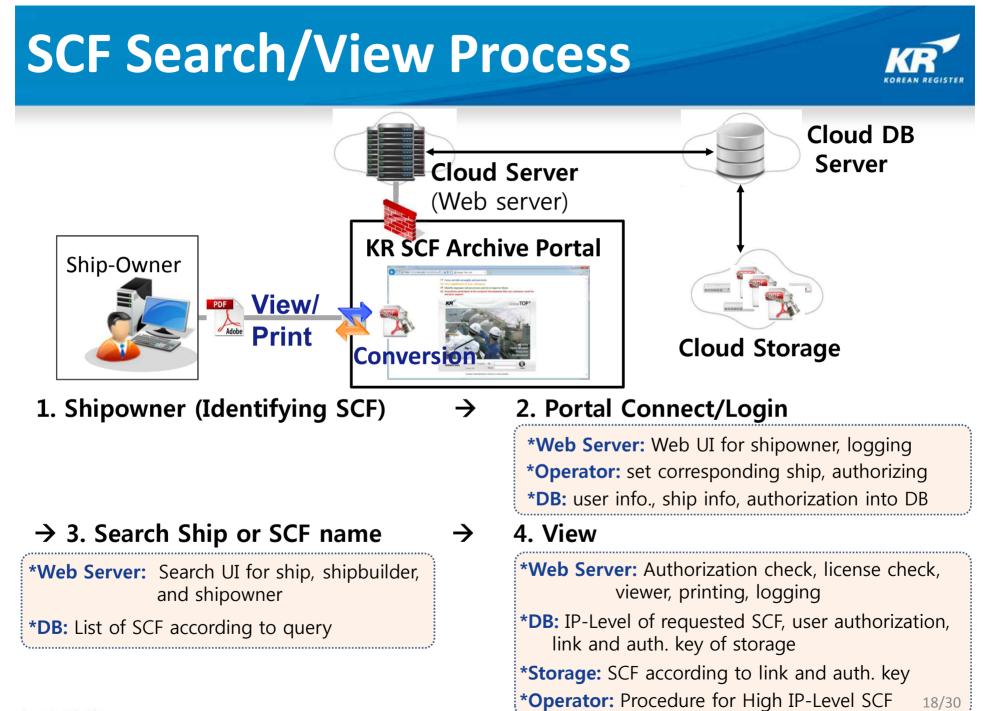
*Web Server: Input ship info using FormView *DB: New DB for SCF with respect to input

2. Portal Connect/Login

*Web Server: Web portal UI for shipbuilder Connection info logging

4. Upload

- *Web Server: SCF converting/encrypting, IP-Level *Operator: Check conversion and IP-Level of SCF
- *Storage: Store SCF, generate link and auth. key
- ***DB:** SCF filename, IP-Level, storage link and auth. Key into DB



Web Portal of KR-SCF Archive Center (2/4) KR

- (Upload) UI for SCF Ship Info Input:
 - Ship type, ship name, shipowner, class, flag, IMO no., shipbuilder, man-incharge of SCF in shipbuilder, whether if new or update
 - Temporary save, Request to archive, Approval (by SCF Operator)
- (Upload) UI for PDF File Handling:
 - Drag&Drop SCF for each ship (dozens of PDF; unit of MB (max 1GB))
 - Interface with KR PDF Encrypting S/W
 - Making DB for a ship, uploading each SCF at Cloud Storage and getting REST key (link; address) and authorization key to set them in DB
 - Itemizing each SCF according to classification of SCF [Ref Table. 2] → manual(shipbuilder, SCF Archive Center operator)/ automatic(SCF classification file; prepared by shipbuilder)

Web Portal of KR-SCF Archive Center (3/4) KR

- (Search, View) Search by ship type, ship name, shipbuilder, shipowner, class, flag, IMO no., SCF filename, SCF item, and SCF Archive Center register date
 - General Search; Return value[ship name]: ship type, ship name, shipbuilder, shipowner, class, flag, IMO no., SCF Archive Center register date → List of corresponding ships → On click at the name of each ship, List of SCF itemized by SCF classification (under condition of user's authorization for the ship)
 - Detailed Search; Return value[SCF name]: file name, SCF item → List of SCF which meets user's authorization of IP-Level → On click at the name of each file, retrieving file to connect the specified browser(KR)
 - Low, Mid-IP View: Specified browser(KR) only → On viewing, logging for SCF file info, user info, access date and time (Keep more than 10 years)
 - High-IP View: Request reason, shipping address → SCF Operator check →
 Permission request to the shipbuilder → SCF Operator printing/shipping →
 Set period for viewing, notice (viewer, SCF operator; mail, portal)

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Authorization of User

KOREAN REGISTER

- Shipowner User Master: List of own ships, View all SCF
- **Shipowner User A**: List of the predefined ship among own ships, View all SCF
- Shipowner User B: List of the predefined ship among own ships, View predefined IP-Level of SCF
- **Shipbuilder User**: List of ship built in that yard, View all SCF, ship's information
- **3rd Party User** (Coast Guard, Class, etc.) : List of ship filtered by specific keyword such as flag or class or ship type in cooperation of SCF Archive Center Operator, View predefined IP-Level of SCF
- SCF Archive Center Operator: List all ship in archive center, View all SCF, ship's information

Web Portal of KR-SCF Archive Center (4/4) KR

- (Management and Admin) SCF Archive Management and Portal Admin
 - User Management: User type (Permission), User authorization, User registration
 - Uploaded SCF Check: SCF file status check, SCF itemize status check, coordinate, approve
 - SCF IP-Level Modification: notice, check, approve for IP-Level downgrade of Mid-Level SCF after 10 year since archiving date to Low-Level
 - View, Search, Print of Logging (MS-EXCEL)
 - Portal Admin
- (Web Security/Management) ISMS Certification
 - ISMS(Information Security Management Systems):
 Web portal/admin appropriate enough to acquire ISO/IEC 27001/27002 certification

Example of Admin (1/2)

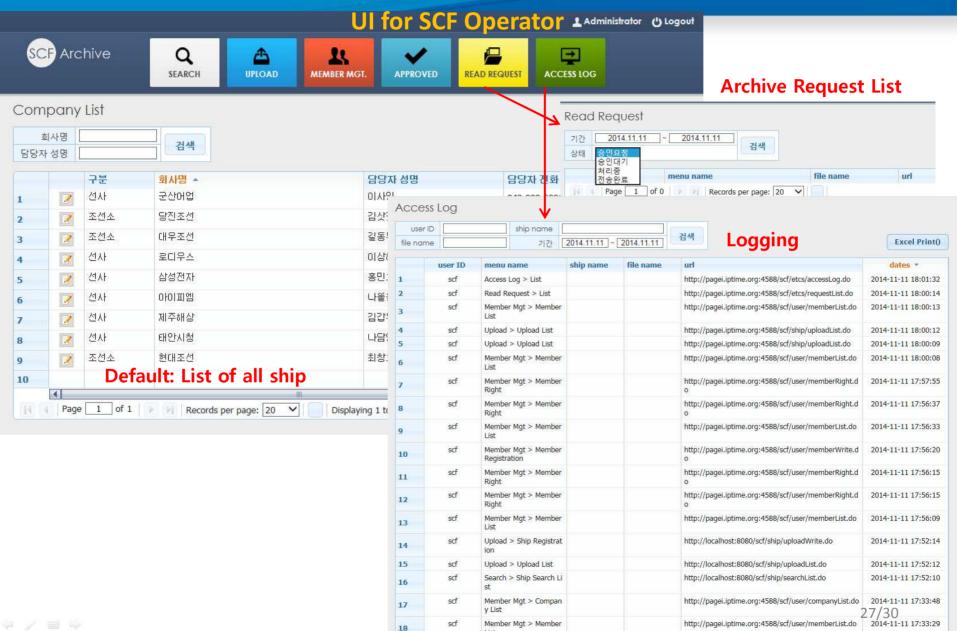


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Selection 바다호	READ and WRITE	Medium	삭제

Example of Admin (2/2)





Conclusion



- ✓ Provide services throughout ship's lifetime; Neutral; Service 24 hours/365 days
 - → Adoption of Cloud storage
- ✓ International service → English web portal on KT CDC (International access)
- ✓ Strict in safekeeping
 - → Access to Cloud storage (NAS), DB Server is limited by internal network of KT CDC
 - \rightarrow Specified PDF browser (encrypting/viewing) by KR
- ✓ Backup and restore → Adoption Cloud storage backup service (physically different CDC in Korea)
- ✓ Service in good quality, cost effective → Adoption Cloud storage (capacity-rate/traffic-rate)

Future works



- \checkmark Beta Test of Web Portal on KT CDC by Feb 2015
- ✓ ISMS Certification Acquisition Suitability Check by June 2015
- ✓ Specified PDF Browser Development by June 2015
- ✓ Pilot Service of Sample Ships (OT/BC) with KOSHIPA, Shipyards in Korea, and Shipping Company in Korea by October 2015
- ✓ Recruit SCF Archive Center Operator and Acquire ISMS Certification by Mar 2016
- ✓ Official Service of KR-SCF Archive Center from July 2016

Thank you for your attention! KOREAN REGISTER